



INSTALLATION INSTRUCTIONS

TEXTROFLASH™ FLASHING INSTALLATION

SURFACE PREPARATION

Apply Hohmann & Barnard's Primer-SA Water-Based Self-Adhering Flashing Primer* to substrate at an approximate rate 400-500 sq. ft./gallon on exterior sheathing panels and 300-400 sq. ft./gallon on CMU, concrete and more porous surfaces. Primer may be applied with brush, roller or spray. Let primer dry for approximately 30 minutes or when tacky to the touch, after which Textroflash[™] membrane may be applied. Re-prime surface if primed area has been left exposed for 24 hours.

MEMBRANE INSTALLATION

Apply membrane to **primed** surfaces in sections of 8' (2.43 m) in length or less. All laps shall be a minimum of 3" (6.35 cm). Use a roller to firmly press membrane onto surface without air pockets. ENVIRO-BARRIERTM Mastic should then be applied on top of the overlap at 1/8" - 1/4" thickness x 1"-1 ½" width. (If TextroflashTM does not stick to itself; use H&B Primer, following primer instructions, to prime the flashing before lapping.)

Terminate turned up membrane on vertical walls into a reglet or under counter flashing or with a termination bar. Press membrane firmly to wall surfaces removing all air pockets. Mastic should then be applied on top of the overlap at $1/8^{"} - 1/4"$ thickness x 1"-1 ½" width.

SPECIAL INSTRUCTIONS

- Textroflash should NOT be used as an air and vapor barrier (Building Wrap).
- Trim the outer edge of the Textroflash[™] (3/4") back from exposed face of the wall and run a tooled bead of ENVIRO-BARRIER[™] mastic along that front edge. If you are using the FTSA Drip Edge, there is no need to run a bead along the outer edge of the flashing.
- A stainless steel hemmed drip-plate or Flex-Flash drip edge MUST be used to aid egress of moisture from wall. When installing the FTS style drip plate, the foam is factory installed end to end under the drip plate. To properly overlap the drip plate, remove 2-3" of the foam from one of the ends you overlap and overlap the drip edge 2-3". Fill in any voids where the foam was removed with sealant and also apply sealant in between and on top of the overlap of the drip plate.
- **Do not expose flashing membrane to sunlight for more than 120 days prior to enclosure.** Flashing **MUST NOT** be permanently exposed to sunlight.
- When surface mounting Textroflash[™], a termination bar MUST be used to attach to substrate and a bead of mastic MUST be installed on top of the flashing and termination bar.
- Textroflash[™] can be installed in temperatures 32°F and higher.
- Typically with all flexible membrane flashings such as Textroflash, EPDM, Flex Flash, etc. the flashing is angled/sloped over the cavity to allow the water to shed down the cavity. If you are noticing, during installation, that the flashing material is drooping or sagging in the cavity then the architectural drawings should show a light gauge metal support rail under the flashing to help





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promote the angled/sloped installation. Each job is different and there should be architectural flashing details for your particular project and those conditions.

STORAGE AND PROTECTION

Store materials protected from exposure to harmful weather conditions and at a temperature between 60° F (15.5° C) and 80° F. (26.6° C). If exposed to lower temperatures, restore flashing materials to a 60° F (15.5° C) minimum temperature before application. DO NOT allow primer and/or mastic to freeze.

* NOTE: <u>Hohmann & Barnard, Inc. is not responsible for incompatibility resulting from the use of</u> non-H&B mastic and primer.

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